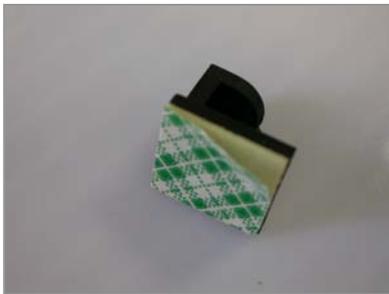


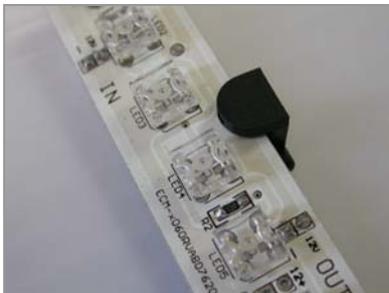
# 20mm LightBar Fitting Instruction



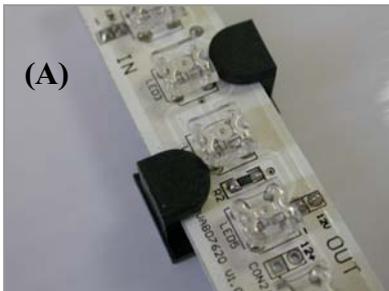
The spacer support is good for fixing ECM-S48XX in 20mm width, ie dim. 76(L)x20(W)mm or 305(L)x20(W)mm, to where one would like to use. Constructed of NYLON 66 (UL) material, the spacer support is designed to use for indoor environment, rated Flame Class 94V-2. Color BLACK.



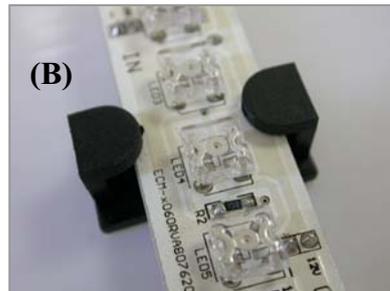
3M double adhesive tape is on the back of the spacer support. Remove the release liner when you are ready to allocate the light bars. Direct an even pressure to the spacer support. Surface must be clean, dry and free from grease and dirt.



Two pieces of spacer support are set in a pair to fix one 76x20mm of lightbar and four pieces, ie two pairs, for 305x20mm. Position one piece of spacer support first to secure the light bar location is correct. Customers are commended to make their own assessment of fixing our products under their own conditions, for their own requirements.



(A)



(B)

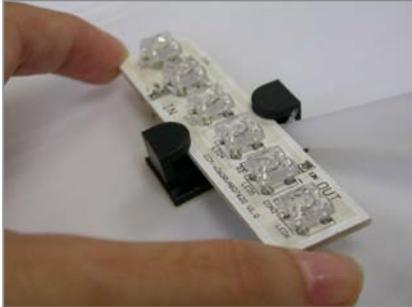
There are either ways to bring out the 2<sup>nd</sup> piece of spacer support. Refer to (A) or (B). Note 3M double adhesive tape is a high density bonding foam and it is also a pressure sensitive adhesive.



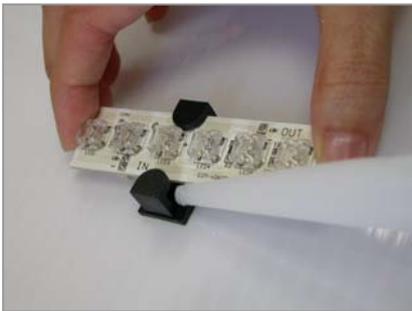
An appropriate silicone can be used as a supplemental sealant between the gap of spacer support and the light bar PCB.



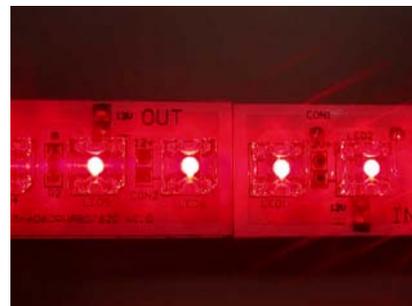
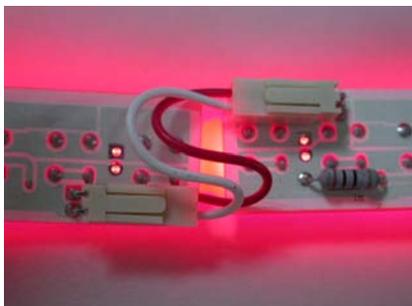
A closer look of silicone injector



Inject a dab of silicone to one side of gap to ensure the lightbar is in a well position.



Inject a dab of silicone to the other side of gap to ensure the lightbar is in a well position before you connect the jumper cable.



Interlock to adjacent board via the jumper cable, model no. W2502A4-05, 2pin, 50mm or 120mm. Note plug the red wire to anode (+); white wire to cathode (-) before you power on.

## Service Support

This document is to provide an instruction of setting up light bar module. All rights are reserved. No part of this document can be reproduced or translated without prior written consent. Any further change or modification on this Installation Instruction will be available without advanced notice. For more information on product lines, you may contact us at [support@look4ideas.com](mailto:support@look4ideas.com)

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